

Silirub LMN

Revision: 29/04/2015

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Technical data

Basis	Polysiloxane
Consistency	Stable paste
Curing system	Moisture curing
Skin formation* (20°C / 65% R.H.)	Ca. 5 min
Curing speed * (20°C / 65% R.H.)	Ca. 2 mm/24h
Hardness	25 ± 5 Shore A
Density	Ca. 1,03 g/ml (transp, brilliant white) Ca. 1,25 g/ml (colours)
Elastic recovery (ISO 7389)	> 80 %
Maximum allowed distortion	25 %
Temperature resistance	-60 °C → 150 °C
Max. tension (DIN 53504)	1,60 N/mm ²
Elasticity modulus 100% (DIN 53504)	0,38 N/mm ²
Elongation at break (DIN 53504)	800 %
Application temperature	5 °C → 35 °C

(*) these values may vary depending on environmental factors such as temperature, moisture, and type of substrates.

Product description

Silirub LMN is a neutral, low odor, high quality façade and glazing sealant, compliant with ISO 11600 F&G 25LM.

Properties

- Very easy to apply
- Colourfast and UV resistant
- Permanent elastic after curing
- Very good adhesion on many materials
- Low modulus
- Corrosion free

Applications

- All usual building joints with high movement.
- All glazing and joint works.
- Expansion joints between many different construction materials.
- Sealing between PVC, treated wooden and metal profiles and glass.

Packaging

Colour: transparent, white, brilliant white, grey, black, bronze, brown, caramel, teak

Packaging: 300 ml cartridge

Shelf life

15 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

Substrates

Substrates: all usual building substrates

Nature: clean, dry, free of dust and grease.

Surface preparation: Porous surfaces in water loaded applications should be primed with Primer 150. No primer needed for non-porous substrates.

There is no adhesion on PE, PP, PTFE (Teflon®) and bituminous substrates. We recommend a preliminary compatibility test. This is highly recommended on PVC and other plastics.

Compatibility with glass

Silirub LMN is not suitable for contact with secondary sealant of insulating glass units.

Silirub LMN is not suitable for applications in direct contact with PVB films of laminated glass, for this we recommend to use Silirub 2.

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions beyond our control, no liability under this publication are accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.

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Joint dimensions*Min. width for joints:* 5 mm*Max. width for joints:* 30 mm*Min. depth for joints:* 5 mm

Recommendation sealing jobs: joint width = 2 x joint depth.

Application method*Application method:* With manual- or pneumatic caulking gun.*Cleaning:* Clean with white spirit or Surface Cleaner immediately after use.*Finishing:* With a soapy solution or Soudal Finishing Solution before skinning.*Repair:* With the same material**Health- and Safety Recommendations**

Take the usual labour hygiene into account. Consult the packaging label for more information.

Remarks

- Do not use on natural stones like marble, granite,...(staining). Use Soudal Silirub MA or Silirub+ S8800 for this application.
- Direct contact with the secondary sealing of insulating glass units (insulation) and the PVB-film of safety glass must be avoided.
- A total absence of UV can cause a color change of the sealant.
- In an acid environment or in a dark room, white silicone can slightly turn yellow. Under the influence of sunlight it will turn back to its initial colour.
- We strongly recommend not to apply the product in full sunlight as it will dry very fast.
- When finished with a finishing solution or soapy solution, make sure that the surfaces are not touched by this solution. This will cause the sealant not to adhere to that surface. Therefore we recommend to only dip the finishing tool in this solution.
- Do not use in applications where continuous water immersion is possible.

Standards

- Conform to ISO 11600 F+G 25LM

Environmental clauses*Leed regulation:*

Silirub LMN conforms to the requirements of LEED. Low –Emitting Materials: Adhesives and Sealants. SCAQMD rule 1168. Complies with USGBC LEED® 2009 Credit 4.1: Low-Emitting Materials – Adhesives & Sealants concerning the VOC-content.

Liability

The content of this technical data sheet is the result of tests, monitoring and experience. She is general in nature and does not constitute any liability. It is the responsibility of the user to determine by his own tests whether the product is suitable for the application.

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